

## A Journey of Fossil Fuels: Field to Market



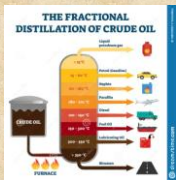
## Introduction to the lecture

- This lecture provides an overview of the journey of fossil fuel from field to market.
- This lecture discusses the key concepts such as exploration and survey for fossil fuel in terms of geology, rock formation, porosity, permeability, seismic technology.
- It also introduces the way of retrieving oil in the field through permitting, drilling, well completion and casing well and cementing in the field.

2

## Introduction to the lecture

- This lecture provides an overview of planning production of oil in the field, shipping crude oil, refining through distillation, processing and preparation to market and finally shipping petroleum products.



3

## Aim and Learning outcomes

- The aim of the lecture is to provide a brief concept to understand the importance of fossil fuel and its journey from field through production to market by shipping.
- After completing lecture "Journey of fossil fuel from field to market" students will be able to:
  - Understand the exploration process of fossil fuel in the field i.e. geology, rock formation, porosity and permeability, geological history.

4

## Aim and Learning outcomes

- After completing lecture "Journey of fossil fuel from field to market" students will be able to:
  - Know the process of retrieving fossil fuel in the field through several procedures i.e. drilling, well completion, casing, cementing.
  - Know about fossil fuel production in onshore and offshore through several process i.e. cleaning oil, shipping crude oil, refining (distillation, processing) and finally to market.

5

## Talk outline



### Exploration and Survey

- Geology
- Rock Formation
- Porosity & Permeability
- Seismic technology



### Retrieving the Oil

- Permitting & Leasing land
- Drilling
- Well completion
- Casing well & Cementing



### Production

- Subsea operation
- Cleaning oil

6

## Talk outline



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### Shipping Crude Oil



### Refining

- Distillation
- Processing
- Preparation to market



### Shipping Petroleum Products

7

## Exploration - Geology

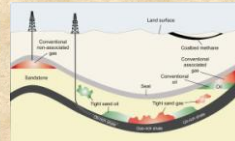


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➤ Geologist use **knowledge** on rock, geological history and technology

➤ Sedimentary rocks are more **potential** for petroleum



➤ Drill **exploratory** wells/ wildcat

8

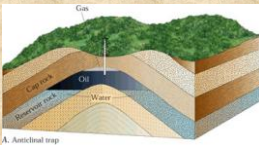
## Exploration - Rock Formation



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➤ Stratigraphy is the study of **rock formation**, age and other information



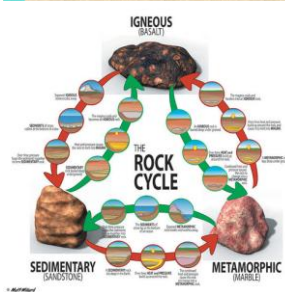
➤ Different types of rock have **varying potential** for holding oil or gas in reservoir

9

## Exploration - Rock Formation



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**Igneous rock:** formed from **magma** or liquid rock.

**Metamorphic rock:** Due to **heat and pressure**, igneous or sedimentary rock **transformed** to metamorphic rock.

**Sedimentary rock:** Build by layer of sediment over time. Most oil **found** in **sedimentary rock**. It has many **pores** and **ideal** for oil and gas reservoir.

10

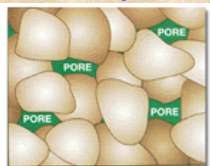
## Exploration - Porosity & Permeability



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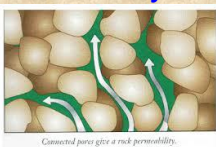
### Porosity



➤ Rocks are not completely **solid**, have tiny **holes**, in which air or other **fluids** were trapped during formation

➤ Porosity measure the number and kind of **pores** in rock

### Permeability



➤ **Fluid** can **move** between these pores in varying degree

➤ Permeability is a measure of the **ability** of a rock to **move fluid** through its pores.

11

## Exploration - Geologic History



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➤ Geological **history** is an important factor to

➤ Understand the **environment** that existed million years ago

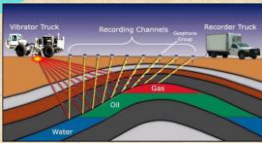
➤ Oil and gas are the remains of **ancient sea life**



➤ Important to **locate** the area of ancient ocean existed

12

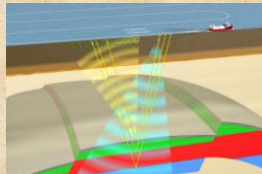
## Exploration - Seismic Technology



Land Survey

➤ Seismic technology uses **sound waves**

➤ To know deep in the ground



Marine Survey

➤ Seismic waves can **travel** through some materials more easily, depend on **density** of rock

➤ Marine survey uses **air gun**

13

## Exploration - Interpreting Seismic Output



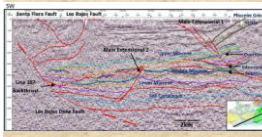
➤ Seismic data is interpreted in high tech ways (3D visualization)

➤ Advanced 3D visualization project known as **CAVE** (Cave Automatic Virtual Environment)

➤ **Wall and floor** are used as projection surface

➤ Newest type is **4D** seismic technology

➤ The **fourth dimension** is **time** - to see how change over time



14

## Retrieving the Oil - Permitting and Leasing Land



➤ Companies must get **permission** to drill

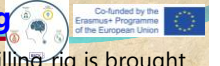
➤ Permission from state government and leases from landowners to **drill private land**

➤ There are also **environmental protection** measure to take in account before drilling



15

## Retrieving the Oil - Drilling



➤ Large drilling rig is brought to the site

➤ Drill **bits** have sharp teeth that rotate to tear apart rock while the well is drilled

➤ The rock, torn by the drill bit called debris

➤ Drillers use **mud** to lift debris out of the well

➤ Mud is **formulated** with precise density



16

## Retrieving the Oil - Well completion



➤ After drilling, well must be **completed** before producing

➤ 3 main steps in well completion

- **allowing** oil into the well to bring surface
- water does not **get into** the well
- keeping underground rock out of the well

➤ **Stability** of the reserve must be considered



17

## Retrieving the Oil - Casing



➤ Drill pipe does not stay in the well

➤ Replaced by longer, wider casing pipe

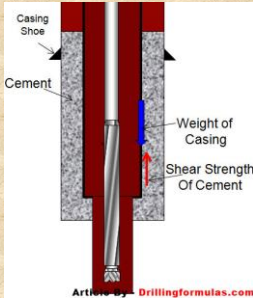
➤ Final & deepest well is placed after drilling complete



18

## Retrieving the Oil - Cementing

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- After casing, cement is used to fill gap between casing pipes and wall
- To create a better bond with casing, mud and cement

19

## Production - Onshore and offshore operation

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- After well completion, can go into production
- If not enough natural drive
- Need pumps to lift the oil
- Well has a lot of pressure, blow out preventer (BOP) is used
- For offshore, well cap must be resistant to corrosion of saltwater

20

## Production - Cleaning the oil

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- After bringing (oil) to the surface, must be cleaned
- Refiner have specific standard
- Field processing is used to separate out oil, gas and saltwater
- Simple settling procedure
- Pressurized separators is used to separate quickly
- To remove excess water, heat-water is applied

21

## Shipping Crude Oil

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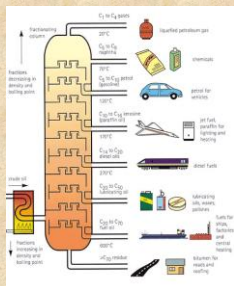


- Refineries are usually near consumption market
- **Well to refinery:** Pipeline and oil tanker trucks

22

## Refining - Distillation

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- Crude oil form-make it into products
- Petroleum must be refined-separated into many parts
- Distillation is a process of separation of substance based on boiling range
- Number of products come from refining process

23

## Refining - Processing

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- Different parts go through chemical processing into useful products
- Three main types----
  - Cracking breaks long HC chain
  - Unification combines small chain
  - Alteration rearrange HC chain

24

## Refining - Preparation to Market



➤ After all the products is separated from the crude oil then prepared to go to market



➤ This last step is known as treatment

➤ Additives are used to add with gasoline

## Shipping Petroleum Products

Petroleum products are shipped to markets

